



BLAIR

STRIP STEEL COMPANY

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HOME PRODUCTS PROCESSES ABOUT BLAIR INQUIRY GLOSSARY SALES / CONTACTS

▶ INVENTORY

▶ COLD ROLLING MILLS

▶ ANNEALING

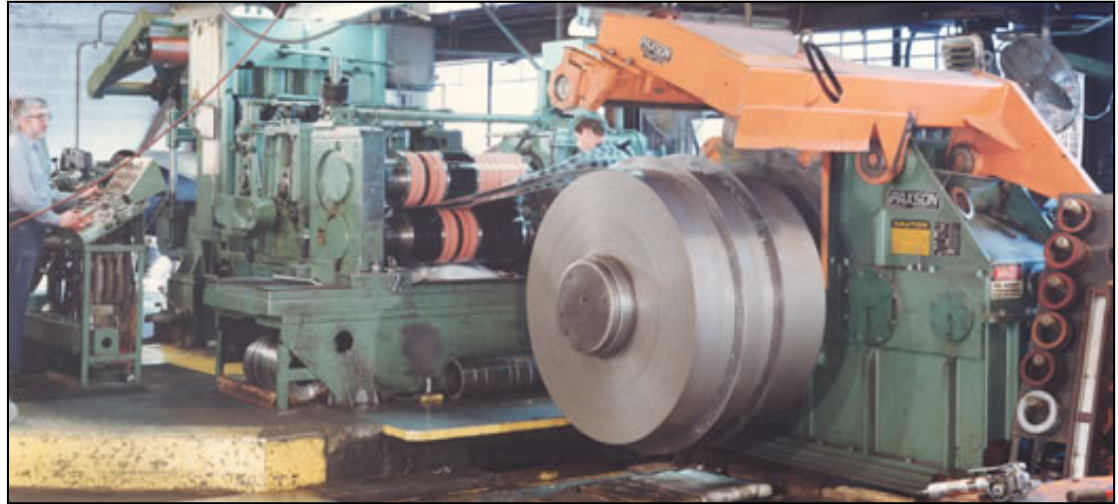
▶ TEMPER ROLLING

▶ SLITTING & SHEARING

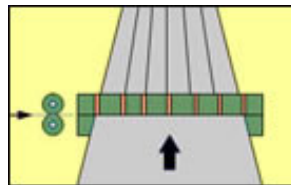
▶ EDGING/OSCILLATING

▶ SPECIALTY PROCESSING

WIDE COILS CAN BE FINISHED BY SLITTING TO WIDTH OR CUTTING TO LENGTH



Once master coils are rolled, annealed and temper rolled, they can be slit to a narrower width or cut lengthwise into sheets. Slitting involves passing the coiled strip through a set of rotating knives that continuously shear the wide coil to the exact width required in narrower coils. Wide or slit coils can also be "sheeted" or cut to a specified length on a shear line, then stacked flat on skids.



Rotating knives slit wide coils into narrow, finished width coils.

A flying shear cuts coiled steel into flattened lengths.

